

GemiFill C

Fully automatic volumetric filling machine



- Fully pneumatic operated (explosion-proof in accordance with ATEX).
- Self-priming and filling directly out of a drum/barrel or moveable vessel.
- Suitable for plastic and metal containers up to 20 ltr. (larger volumes upon request).
- Easy to clean by means of a removable filling cylinder and/or an automatic rinse cycle.





- Transport system with sinus curved drive (= slow start, fast transport).
- Volumetric filling with S-2½ / S-7½ / S-12½ or S-20 filling machine. (For detailed information: see the GemiFill S-model brochure).
- Quick width-adjustment (stepless) of the whole line.
- Easy to operate and very short installation/start-up time.

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VOLUMETRIC FILLING METHOD

The filling machines are based on a vertical placed selfpriming dosage cylinder. A piston is vertically moving inside a cylinder. The stroke length and the diameter of the piston determine the fill volume. With a multiple stroke counter, larger fill volumes can be realised.





OPTIONAL SET-UP

The GemiFill C filling machine can be extended with the following options:

- Infeed conveyor/table.
- Lid placing device.
- Discharge roll conveyor.
- Check weigher.
- Hopper with maximum level control.
- Pump with (self-cleaning) filter.
- Multi-head filling possible.
- Partially PLC controlled.

Other options upon request.

The lid closing device is suitable for press lids, crimping lids and spring latch lids.

TECHNICAL SPECIFICATIONS

Infeed conveyor: Dimensions: 2.000 x 560 x 750 mm (LxWxH).

Other dimensions upon request.

Transport system: Dimensions: $4.000 \times 560 \times 750$ mm (L x W x H). Materials of construction: Wetted parts made of stainless steel and PTFE.

Air pressure: 6 - 8 bar.
Filling method: Volumetric.
Accuracy of fill: Deviation < 0.5%.

Fill capacity: Approx. 15 cans per minute of 1 ltr. / Approx. 10 cans per minute of 5 ltr.

Volume range: Type C- $2\frac{1}{2}$ 125 ml - $2\frac{1}{2}$ ltr.

Type C-7½ 250 ml - 7½ ltr.
Type C-12½ 500 ml - 12½ ltr.
Type C-20 1 ltr. - 20 ltr.